



# COLLABORATIVE ROBOT CNC MACHINE TENDING

A pre-configured, flexible machine tending solution designed to work with your CNC milling and turning equipment that is geared for your highmix, low-volume machining production.



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## Universal Robots UR10e Robotiq Hand-E Servo Gripper

The FC04 is an extremely flexible collaborative robotic system that can tend to the simple and repetitive tasks of loading and unloading parts from your CNC equipment. By automating the tending, you free your highly-trained machinists to apply their skills to more advanced tasks such as setting-up for the next job in another machine, CNC programming, and parts inspection.

#### **More Spindle Hours at Lower Costs**

Utilizing the FC04 for efficient, reliable, uninterrupted machine tending throughout the day and into the off-shifts (lights-out) enhances the ROI on your CNC equipment.

## **Quick Payback Period**

The FC04 is your most reliable and tireless machine tender. The breakeven for this investment can be realized in as little as 6 months depending on the number of shifts you run annually.

## **A Collaborative System**

The cobot allows you to automate safely without tying up money and valuable floorspace that is required by conventional robotic machine tending solutions.

## **Reduce Machinist Fatigue**

Less machinist fatigue and safer because the FC04 is taking care of the repetitive motion of opening & closing machine doors and loading & unloading parts.



#### INCLUDES DELIVERY, INSTALLATION, AND TRAINING

Everything is included in the price: we will deliver with our truck within 100 miles of Fusion, handle the required installation, and the on-site training



#### **QUICK DELIVERY**

Our promise is to personally deliver our standard configurations within 15 business days of order



#### **CUSTOM END-EFFECTORS**

Easily swap out gripper fingers and entire end-effectors as your jobs change



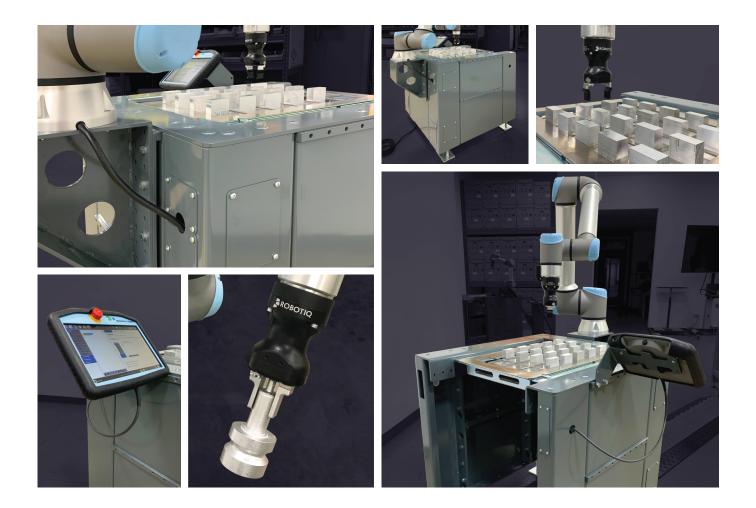
#### **REMOTE SUPPORT**

After installation Fusion provides 10 hours of remote support



## **CONTINUOUS OPERATION**

Designed for "lights-out" operation



## EQUIPMENT SPECIFICATIONS

The details below define the standard FC04 unit. Additional options, customized features, and safety devices can be added if your application requires.

#### Features

Universal Robots' UR10e cobot

Heavy-duty Steel Base

Robotiq 2-finger Parallel Servo Gripper with three (3) Sets of Interchangeable Fingers

Pendant Armor for the Teach Pendant

One (1) year warranty includes parts & labor

Ten (10) hours of remote support

## **Machine Details**

Cobot Maximum Reach: 51.20" Cobot Payload Capacity: 20 lbs. Gripper Maximum Stroke: 1.97" Overall Footprint: 34" wide x 44" long Power Requirement: 115 VAC, 15 Amps

## Options

Robotiq Force Copilot Dual Robotiq Servo Grippers Programmable Air Nozzle Custom Nesting Custom Gripper Finger Sets Threaded-stem Leveling Casters

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- 866.952.9020
- cobotics@fusionOEM.com
- **Q** 6951 High Grove Blvd., Burr Ridge, IL 60527
- www.fusionOEM.com